

“IMPERIAL” GEAR TYPE BENDERS

270-F-06	BENDER: tube O.D. size $\frac{3}{8}$ " Bend radius $1\frac{3}{4}$ " (44,45 mm)
270-F-08	BENDER: tube O.D. size $\frac{1}{2}$ " Bend radius $2\frac{1}{2}$ " (63,50 mm)
270-F-10	BENDER: tube O.D. size $\frac{5}{8}$ " Bend radius 3" (76,20 mm)
270-F-12	BENDER: tube O.D. size $\frac{3}{4}$ " Bend radius 4" (101,60 mm)
270-F-14	BENDER: tube O.D. size $\frac{7}{8}$ " Bend radius 4" (101,60 mm)
270-F-16	BENDER: tube O.D. size 1" Bend radius 4" (101,60 mm)
270-F-18	BENDER: tube O.D. size $1\frac{1}{8}$ " Bend radius 4" (101,60 mm)

271-F Extension handle

- Each tool bends one size.
- For all bending work. Spur gear type with 10:1 ratio for easy bending of all tempered tubing.
- Floating shoe aligns tube perfectly on calibrated forming wheel.
- Pull-pin on wheel speeds repositioning for bends over 90° .
- Portable. Can be hand held, clamped in vise or bolted to bench.
- 271-F fits all 270-F benders. For use when clamping bender in pipe vise.

